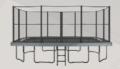
INSTALLATION AND USER MANUAL PRIMUS CHALLENGER

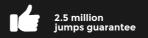














1. WARNINGS!

Read this manual carefully before assembling and using your trampoline. Keep this manual for future reference.

The responsibility of the owner is to ensure that all users of the product are fully informed about the proper use of this trampoline and all safety precautions.

Maximum user weight is defined by the size of the trampoline:



17 x 10 ft / 518 x 305 cm

130 kg / 286.6 lbs

- · Adult supervision and instruction required at all times.
- Use gloves to protect your hands from pinch points and sharp points during assembly.
 - Do not apply excessive force during assembly that will cause damage to the product.
 - The trampoline has to be assembled by an adult and cautiously inspected before first use.
 - Make sure the safety net and the enclosure poles are correctly and securely positioned. Replace any worn, defective, or missing parts.
 - Minors must be supervised by an adult person regardless of their skills or training. Be sure to prevent access to and use of the trampoline without proper supervision.
 - Check the trampoline before each use. Regular maintenance check-ups of the trampoline and trampoline parts are advisable to prevent user injuries. Keeping the trampoline impeccable will prolong the lifetime of your trampoline.
- · This trampoline is for outdoor use only.
 - Not suitable for children under 36 months small parts, choking hazard.
- Wear clothing free of drawstrings, hooks, loops or anything that could get caught while using the trampoline/ enclosure and result in entanglement. Do not attach anything to the enclosure that is not a manufacturer-approved accessory or part of the enclosure system.
- Properly secure the trampoline/enclosure when not in use. Protect it against unauthorised use.
- Do not allow a child or other persons under the trampoline.
- Jumping on the trampoline is not recommended during pregnancy.
- Do not use the trampoline under the influence of alcohol, drugs or heavy medication.
- Serious injury, paralysis or even death can occur if the trampoline is not used properly.
- Keep all sources of heat and flames away from the product as it will burn.
- · Always close the enclosure door before jumping.
- No animals should be allowed on the trampoline as they can damage both the frame pad and the jumping mat.
- The jumping mat should be kept clean and dry. Jumping on a wet jumping mat is prohibited in order to avoid slips and falls.
- Remove footwear before jumping on the trampoline.
- Empty your pockets before using the trampoline.
- Do not eat food, sweets or chew gum when bouncing.
- Bounce in the centre of the mat.
- Stop bouncing by flexing the knees as feet come in contact with the trampoline bed. Learn this skill before attempting other jumps.
- · Do not jump off the mat always walk on and off. It is a

- dangerous practice to jump from the trampoline to the floor or ground when dismounting, or to jump onto the trampoline when mounting. Do not use the trampoline as a springboard to other objects. Do not jump from other objects, buildings, or surfaces, onto the trampoline, or into or over the trampoline enclosure.
- Avoid bouncing too high or for too long, take regular breaks. Stay low to control your bounce and repeat landing in the centre of the trampoline. Always control your bounce. Control is more important than height.
- Do not attempt or allow somersaults. Landing on the head or neck can cause serious injury, paralysis, or death, even when landing in the middle of the bed.
- No more than one person is allowed to use the trampoline at a time. Collision hazard: multiple jumpers increase the chances of loss of control and this can result in serious injury.
- Misuse and abuse of the trampoline is dangerous and can result in serious injury.
- Glasses, jewellery and similar objects should be taken off before entering the trampoline. Empty your pockets and keep your hands free when jumping. Always jump on the middle of the jumping mat.
- Do not sit on the trampoline safety pad and do not stand on the edge while another person is jumping.
- Keep small children away from the trampoline while others are bouncing on it, because the edge can move in and out vigorously.
- Trampoline should be placed on a level grass surface or soft surface such as sand or bark. Do not use trampoline on hard surfaces such as asphalt, concrete or other abrasive surfaces. Do not place trampoline around swimming pools, swings, slides, climbing walls etc.
- · Do not use the trampoline in windy weather.
- Remove all hard objects around and under the trampoline. There should be no objects - such as fences, roofing, tree branches, washing lines, electrical cables etc. - anywhere near or above the trampoline. Clear the surroundings for at least 2 metres in every direction.
- Ensure there is sufficient head space above the trampoline.
- Each modification made to the trampoline must be approved by the manufacturer.
- When moving the trampoline, disassemble it in reverse order of assembling. Move to desired location and re-assemble according to these instructions.
- For additional information concerning the trampoline equipment, please contact the manufacturer or regularly check our website for important customer updates.



2. TRAMPOLINE PARTS

		Primus Challenger 17 x 10 ft / 518 x 305 cm	
Part A	Frame part A	2 pcs	
Part B	Frame part B1	2 pcs	
Part C	Frame part B2	2 pcs	
Part D	Frame part B3	2 pcs	
Part E	Frame part B4	2 pcs	
Part F	Corner junction part	4 pcs	
Part G	Middle section junction part	6 pcs	
Part H	Trampoline legs	8 pcs	
Part I	Leg extenions	16 pcs	
Part J	Springs	134 pcs	
Part K	Jumping mat	1 pc	
Part L	Frame pad elastics	22 pcs	
Part M	Frame pad	1 pc	
Part N	Frame foam	2 pcs	
Part O	Ladder	1 pc	III
Part P	Spring tool	1 pc	A STATE OF THE STA
Safety net assembly parts			
Part R	Poles for safety net	10 pcs	
Part S	Safety net	1 pc	
Part T	Net elastics	23 pcs	o o

3. ASSEMBLY AND INSTALLATION

We recommend at least two people to assemble the trampoline. Use gloves to protect your hands from pinch points and sharp points during assembly. Do not apply excessive force during assembly that will cause damage to the product.

The parts are made for assembly without screwing with a simple AkroClick system.

Assembling the frame

1

Place the trampoline frame flat on the ground. This way you will have a better overview.

17 x 10 ft / 518 x 305 cm

2

Place the leg extension on the trampoline legs.

Part with pin should be on the top so that you can assembly it with the frame.

3

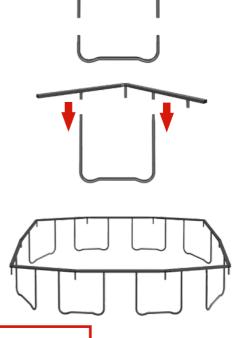
Continue by joining the frame legs with the frame parts. Rotate the leg extension until the AkroClick system clicks together to form a solid connection and the leg can't come out anymore. Continue assembling the frame, alternating the frame parts according to the sketch above.



Important:

The trampoline legs could sometimes be slightly tight to fit - it is intended this way to serve as additional strength for the trampoline.

The frame of your trampoline is now assembled and you can place it on the desired location.



SUPER TRAMP HINT:

For easier assembling of the frame parts apply some grease (e.g. WD40) for bearing to all junctions.



Fitting the mat and installing the springs



Lay the mat flat inside the frame. Make sure the logo is facing upwards. In order to make the installation of the jumping mat easier, locate the four rings in the corners of the jumping mat and attach four springs on these locations first. Pass the springs through the spring loops on the corners underside of the jumping mat.

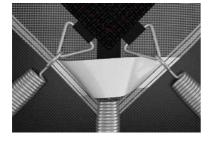
Continue by attaching springs from the corners to the middle of the jumping mat until all springs are attached.

At first, it may look like the mat won't fit, it will however stretch to the correct size when you finish attaching all springs. Attach springs simultaneously on both sides of the frame (one person at each side).

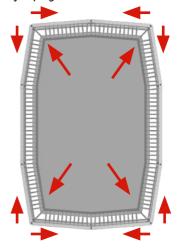




Important: Be sure all spring hooks are well attached to the frame.



Important: Be sure that you hook the corner spring trough the loop in the corner. It will keep the corners of the mat in place.



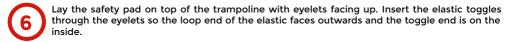
Inserting the foam into the frame pad

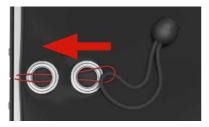
Inside the package you will find two parts of gray foam. This foam needs to be inserted into PVC pocket on the bottom side, located exactly in the middle of long side of the frame pad. Be carefull to place it so that round cut-out circles on the foam are on the outer side of the pad (these holes are made so that later you can fit poles into the enclosure sockets).

The foam must be completely in the cover, this can take some effort. The operation is similar to a pillowcase. The foam may therefore no longer be visible after installation and must be fully mounted in the PVC cover.



Attaching the frame pad







Flip the frame pad over and pull the elastic band around the frame. Insert the toggle into the loop, then rotate the toggle inwards to secure it. Repeat with all frame pad elastics.



Important:

The frame pad must cover the entire frame and all springs.



Secure the frame pad to the trampoline by placing springs into the "spring loops". You will find them on the underside of the frame pad where each pad section joins the next one. Remove a single spring under every loop, slip it through the loop and reattach to the frame. Repeat with all loops. This will prevent the front of the pads from lifting up



Assembling the full enclosure



We advise two people to install the safety net.

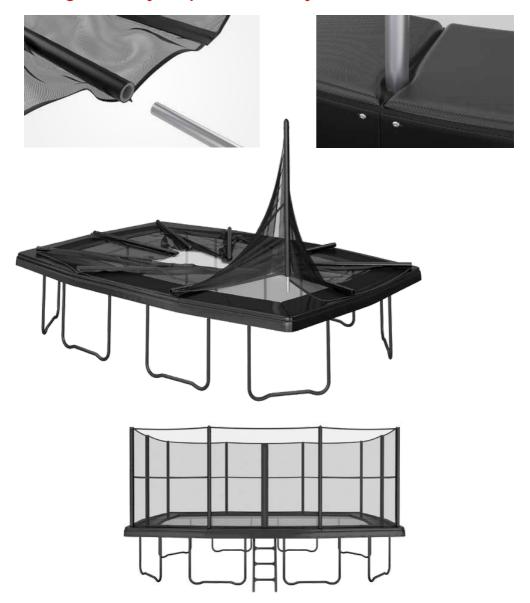
Open the zipper on net. Place the net on the trampoline, so that entrance is where the Warnings are printed on jumping pad. Start inserting metal poles into the enclosure sockets, starting with entrance pole. Lift poles with net through the 10 cm slot between the pad sections and push it to the sockets in middle junction part of the frame. Make sure that they are fitting in the hole entirely, to secure that the net pole is fixed. Repeat the same step with all of the rest poles around the trampoline.

Make sure the net sleeve is pulled down completely and there is no empty space left on the top. Pull the PVC sleeve completely down, to the jumping pad.

At the end fix the net to the frame with enclosed net elastics.



Placing the safety net poles and safety net



CONGRATULATIONS!

Your Primus Challenger trampoline is now ready for use - enjoy safely!

If this is your first trampoline, we advise you to start by learning the basic jumps described in this manual.

4. TRAMPOLINE MAINTENANCE

Check your trampoline before each season thoroughly - particularly the frame, frame pad, springs, jumping mat and safety net. We advise regular check-ups during the season as well to ensure any possible damaged parts aren't overlooked, resulting in an accident or injury.

Your check list should include the following:

- · All parts are well attached.
- All springs are well secured to the frame and the rings on the jumping mat.
- The trampoline has no signs of damage, such as rips, holes, sharp, twisted or broken parts. If you notice any damage, change the parts immediately.
- Check the safety net and the poles for potential damage and replace safety net at the first sign of any deterioration or damage.

For the best maintenance of your trampoline, also make sure no animals are allowed on the trampoline as they could damage both the frame pad and the jumping mat.

The trampoline should be withdrawn from use at once in case of any damage or missing parts until the defects are repaired or parts replaced.

Extreme weather conditions can impact the trampoline materials, therefore follow these recommendations:

- Disassemble the safety net in case of strong wind and secure the trampoline to the ground using a Tie Down Kit (can be bought separately). Store the safety net in a safe place, away from the reach of moths, mice or rats, as they could chew the netting causing holes or damage.
- Protect the trampoline from direct heat, fire, sparks and fireworks.

Cleaning the trampoline:

All our trampoline mats and frame pads are made of durable high-quality materials and should not be cleaned with any aggressive cleaning products! Trampoline surfaces are best cleaned with mild soapy water and thoroughly rinsed with water afterwards.

Remember, the trampoline should only be used by one person at a time!

Maximum user weight is defined by the size of the trampoline:



17 x 10 ft / 518 x 305 cm

130 kg / 286.6 lbs

PLEASE KEEP THIS MANUAL FOR LATER USE.



6. JUMPING INSTRUCTIONS

Each jumper must start by learning slow and controlled jumps. Safe landings are the base of trampoline jumping skills and are important to learn at the beginning. Lack of these skills may result in severe injuries and damage.

The stopping technique is equally important as jumping. Correct stopping represents one of the most important safety precautions in trampoline jumping. When losing control of the jump and/or balance the jumper has to react quickly to prevent injuries. In order to achieve this, the jumper should simply bend their knees before landing on the jumping mat. This is the safest way to stop the jump and prevent accidents.

While learning and training trampoline jumping, adult supervision is recommended in order to help the jumper if needed. Trampoline jumping is physically demanding and shouldn't last too long. A tired jumper can easily succumb to errors in jumping, thus highly increasing risk of injury.

High trampoline jumps are considered advanced jumps and should not be performed by inexperienced jumpers. It is extremely important to be sure that the height of the jump corresponds to the experience of the jumper.

PLEASE NOTE:



Beginners should learn the basic body positions and practice the basic bounces described in this manual.



To learn how to balance and jump, stand in the middle of the jumping area and bounce softly up and down to control the movement. Increase the intensity gradually, returning to the same position on the jumping mat with each bounce.



Focus on the jumping mat when jumping, failing to do so may quickly result in losing balance and falling.



Do not perform somersaults without supervision! Somersaults should be carried out only by experienced jumpers under supervision of an expert and using appropriate safety measurements.

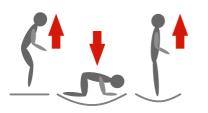


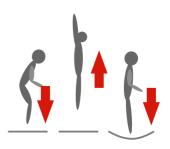
ALWAYS BOUNCE WITHIN YOUR ABILITY!

7. BASIC TRAMPOLINE JUMPS

THE JUMPING JACK:

- Start from a standing position with feet in shoulder width, head up and eyes on the trampoline mat.
- Swing your hands forward, above your head and back in a circular motion.
- 3. Bring your feet together in mid-air and point your toes.
- Land back on the centre of the mat with your feet in shoulder width (the same as the starting position).



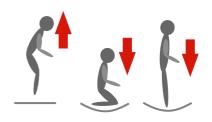


THE FRONT DROP:

- Start by softly bouncing up and down a few times.
- Jump upwards and land with your hands and knees forward.
- 3. Push yourself off with your hands and jump back to the upright position.

THE PRAYING MANTIS:

- 1. Start with a low bounce.
- 2. Land on your knees in shoulder width, keeping your back straight and keep your arms stretched out to maintain balance.
- Bounce back to the starting position by using the bounce momentum and swinging your arms upwards.





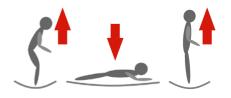
BOTTOM BOUNCE:

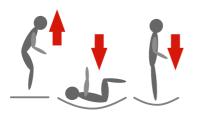
- 1. Start with a basic starting position. Jump up, aiming to the centre of the jumping mat.
- Land with your legs stretched in front of you, with hands on both sides of your hips and keep your back straight
- 3. Push yourself up with your hands to rebound to the starting position.



THE PANCAKE DROP:

- 1. Start off with a soft, low jump upwards.
- Let yourself fall on your front, placing your hands on the jumping mat in front of you.
- 3. Push yourself up to the starting position.





THE TURTLE DROP:

- 1. Start with a soft upwards jump.
- Land on your back, keeping your chin close to your chest and your knees bent. Keep your chin towards your chest as you land.
- 3. Kick your legs forward in order to jump up and land in the starting position.

THE ROLLING STONE:

- Start from the front drop position and push to the left or right with your arms to start turning.
- 2. Turn your head and shoulders in the direction that your body is turning.
- Keep your back parallel with the jumping mat and your head straight.
- Return to the lying position to finish the jump, lying in the opposite direction as at the beginning.





THE FLYING BALLERINA:

- 1. Start with the sitting position.
- Jump and turn your head left or right and swing your hands in the same direction to turn in the air.
- 3. Follow the motion with your hips to complete the turn.
- Land in the sitting position to complete the jump.

You have now mastered the basic jumps and are ready to jump even higher!

Remember to always remain in control of your jumps, jump within your ability and don't try new skills without adult supervision.





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